power to transform

## technotrans

# Compact temperature controllers

Indispensable for CO<sub>2</sub>-neutral production



# Your reliable partner in the field of thermal management







### Partner of the industry for more than 50 years

Know-how, not only in the plastics and metal industry



## Solutions for an efficient future

Indispensable for a CO<sub>2</sub> neutral production

## Extensive power range from cold to hot

Instruments, equipment and systems from - 80 °C to 400 °C

### In almost all industry sectors

Wherever temperatures and fluids play an important role in work and production processes, there are also opportunities for products from the technotrans Group. Our cooling and temperature control systems and other solutions are used worldwide in a wide range of industries. There is a broad spectrum:

From the printing industry to the plastics industry, and e-mobility to the food and beverage industry, via precise measurement technology and metalworking to safety technology. Each industry sector has its own unique requirements, and each application is a new and exciting challenge.

In doing so, the technotrans Group is transferring its many years of expertise from established core sectors to new areas.

Because the basic requirements are the same across all sectors:

Reliable, precise, and energy-efficient technology. technotrans also creates **specific added value** – through **application-specific innovations**.

If there is a thermal management challenge, we design and build a better solution.

technotrans vision



Globally active – positioned internationally

A worldwide presence in all major markets



## Flexibility as a result of multiple locations

Effective organisational units



#### 24/7 Customer Service

Worldwide technical support. Around the clock.

# We have the perfect solution for you!

Our **compact temperature control unit**s are grouped into the three product lines base.line, high.line, and eco.line. These temperature control units differ essentially in their operating concept with regard to comfort, analysis functions, and the efficiency technology that is being applied.

The **compact temperature control unit series** is largely preconfigured with extensive features and can be customised, using a variety of options.

The performance range of the **compact temperature control units** includes devices with a heat output of up to 50 kW, a flow rate of up to 440 L/min, and a medium temperature of up to 180 °C.

Upon request, the modular temperature control unit series from the flex.line product line provide the option to configure the unit individually, using extensive equipment features and numerous options. The performance range of the **compact temperature control units** includes devices with a heat output of up to 72 kW, a flow rate of up to **500 L/min**, and a medium temperature of up to 350 °C.

Further information can be found in the brochure "Modular temperature control units".

A special feature of almost all standard technotrans temperature control units is the longlife heater with zero-loss heat transfer. Together, all three product lines and both degrees of individualisation stand for high quality and reliability, as well as the "MADE IN GERMANY" label.

The "longlife" stainless steel heating cartridges used in the high.line and eco.line come with an additional 10-year long-term guarantee.



## Our product lines and their key features!

## base.line

### The inexpensive ones!

In terms of its efficiency and user-friendliness, the base.line series is in line with the current, "simpler" market standard which is based on peripheral pumps.

## high.line

### The individual ones!

In terms of its efficiency and user-friendliness, the high.line series is in line with the current, "more sophisticated" market standard which is based on peripheral or centrifugal pumps.

## Geco.line

### The efficient ones!

The eco.line, with its peripheral impeller and highly efficient centrifugal pumps, in combination with speed control, sets new standards in the market in terms of efficiency and ease of use.

Reduced energy and operating costs through the use of highly efficient pump designs, power-regulated pump drives, and optimised heat transfer.



#### Efficient

Reduced energy and operating costs through the use of highly efficient pump designs, powerregulated pump drives, as well as optimized ones Heat transfer.

#### Sustainable

Ø

Both customers and the climate benefit in the long term from resourcesaving operation – efficient cooling and temperature control solutions not only reduce operating costs, but also protect the environment.



#### Reliable

High process and operational reliability – in combination with proven technology – ensure high quality, availability, and reproducibility; for example, extremely precise temperature control ensures reliable processes.



#### Innovative

Efficient cooling and temperature control systems ensure consistent performance and extend the service life of the processes. Low-vibration, smooth-running, and efficient solutions reduce the  $CO_2$  footprint.

# An overview of our "compact" series!

Page 19	<b>teco cd e</b> (direct cooling) <b>Temperature control unit</b> <b>[water]</b> 95 °C
Page 20	<b>teco cs e</b> (indirect cooling) <b>Temperature control unit</b> <b>[water]</b> 95 °C, 140 °C, 160 °C, 180 °C
Page 23	teco cw e (indirect cooling) Coling units
	<b>[glycol-free water]</b> O °C to 25 °C



## high.line

**b**base.line

# Focus on efficiency and sustainability!

NEW	teco cd t eco (direct cooling) Temperature control unit
 Page 34	<b>[water]</b> 95 °C
NEW	<b>teco ci t eco</b> (indirect cooling) <b>Temperature control unit</b>
 Page 36	<b>[water]</b> 95 °C, 140 °C, 160 °C, 180 °C
NEW	<b>teco itd</b> <sup>evo</sup> (direct /indirect cooling) <b>Temperature control unit [water]</b>
Page 38	<b>with monitored distributor</b> 95 °C, 120 °C
Page 40	protemp cd selection eco (direct cooling) Temperature control unit [water] 95 °C
Page 42	protemp cd advanced eco (direct cooling) Temperature control unit [water] 95 °C
Page 44	protemp ci selection eco (indirect cooling) Temperature control unit [water] 95 °C
Page 46	protemp ci advanced eco (indirect cooling) Temperature control unit [water] 95 °C, 140 °C
Page 48	<b>teco/ protemp itd</b> <sup>evo</sup> (direct /indirect cooling) <b>Temperature control unit [water]</b> with monitored distributor 95 °C, 120 °C

## Geco.line

## Features by product line!

The units, conceived in modern industrial design, stand for high-quality but affordable technology, high availability, ease of use and service friendliness.

The compact temperature control units of the base.line are our investment-cost-optimised standard units. They guarantee economical temperature control with water at temperatures up to 180 °C and flow rates up to 60 L/min.

The e-unit is easy to operate. It uses a membrane keypad with a 7-segment display. Thus, it is the preferred solution for many applications and offers an excellent price/performance ratio.

The basic equipment includes the technotrans basic-Control microprocessor control system with display of the preset and actual temperatures, automatic replenishment, automatic mould draining, energysaving continuous heating control, and much more.

If customisation is required, there are different interfaces, an individual colour scheme and labelling, mounting on rubber buffers or rails, and other important options available.

The compact temperature control units of the high.line are our investment-cost-optimised standard units. They guarantee economical and simultaneous easy temperature control with water at temperatures up to 180 °C and flow rates up to 200 L/min.

The t-series is equipped with the innovative technotrans compact-Control regulator, using a fast 32-bit processor. This processor has an independent, an in-house developed display, a logotherm control unit, and a 7-inch multi-touch screen with intuitive user interface, and a menu that is easy to navigate.

<b>₀</b> base.line	Туре	Medium	Tempe- rature range (°C)	Heating capacity (kW)	Max. cooling capacity (kW)	Pump capacity max. (I/min / bar)
direct cooling (cd)	teco cd 90e	water	95	9	52	60 / 3,8 (6,0)
indirect cooling	teco cs 90e	water	95	6/9	23 (42)	60 / 3,8 (6,0)
(cs/cw)	teco cs 140e	water	140	6/9	40	50 / 6,3
	teco cs 160e	water	160	6/9	40	60 / 6,0
	teco cs 180e	water	180	9	40	60 / 6,0
	teco cw 25e	water	0 – 25	-	4	60 / 3,5
	teco cw 60e	water	0 – 25		10	60 / 5.8

### high line

• ingri.inte	Туре	Medium	Tempe- rature range °C)	Heating capacity (kW)	Max. cooling capacity (kW)	Pump capacity max. (I/min / bar)
direct cooling	teco cd 95t 18	water	95	9 / 18	140	70 / 4,7
(cd)	teco cd 120t 18	water	120	9 / 18	117	70 / 4,7
indirect cooling	teco cs 90t 9	water	95	9	23 (42)	60 / 3,8 (6,0)
(cs)	teco cs 140t 9	water	140	9	40	50 / 6,3
	teco cs 160t 9	water	160	6/9	40	60 / 6,3
	teco cs 180t 9	water	180	9	40	60 / 6,3
	teco cs 90t 18	water	95	9 / 18	56 / 75	70 / 5,5
	teco cs 140t 18	water	140	12 / 18	40	50 / 6,3
	teco cs 90t 36	water	95	9 / 18 / 27 / 36	250	(200) 150 / 5,0
	teco cs 90t 9 itc <sup>evo</sup>	water	95	9	23 (42)	60 / 3,8 (6,0)
	teco cs 140t 9 itc evo	water	140	9	40 (120)	50 / 6,3
	teco cs 160t 9 itc evo	water	160	6/9	40 (120)	60 / 6,0

# The most efficient product line on the market!

technotrans' eco.line is currently the most efficient integrated product line available on the market.

The compact temperature control units of the eco.line are our operating cost-optimised standard units. They are designed to **guarantee consistent sustainability**, economical temperature control with water at temperatures up to 180 °C and **flow rates** up to 440 L/min. This unit is designed with efficient peripheral impellers and highly efficient centrifugal pumps, each in combination with speed control and display of the pump energy consumption. Thus, this unit line sets new standards in the market with regard to efficiency and ease of operation.

### Geco.line

direct cooling (cd)

Тур	Medium	Tempe- rature range (°C)	Heating capacity (kW)	Max. cooling capacity (kW)	Pump capacity max. (I/min / bar)
teco cd 95 eco 60	water	95	9	140	70 / 4,7
protemp cd 95-s2 eco	water	95	0 / 9 / 18	264	165 / 5,1
protemp cd 95-a1 eco	water	95	0 / 9 / 18	397	83 / 6,8
protemp cd 95-a2 eco	water	95	0 / 9 / 18 / 27 / 36	397	125 / 7,0
protemp cd 95-a3 eco	water	95	0 / 20 / 30 / 40 / 50	632	300 / 7,0
protemp cd 95-a4 eco	water	95	0 / 20 / 30 / 40 / 50	632	440 / 5,0
teco cd 95t eco itd ®	water	95	9	42	60 / 6,0
protemp cd 95 eco itd evo	water	95	0 / 9 / 18 / 27 / 36	264 / 397	165 / 5,1

indirect cooling (ci)

Тур	Medium	Tempe- rature range (°C)	Heating capacity (kW)	Max. cooling capacity (kW)	Pump capacity max. (I/min / bar)
teco ci 95 eco 60	water	95	9	42	60 / 6,0
teco ci 140 eco 60	water	140	9	40	60 / 6,0
teco ci 160 eco 60	water	160	9	40	60 / 6,0
teco ci 180 eco 60	water	180	9	40	60 / 6,0
teco ci 95 eco 130	water	95	9 / 18 / 27 / 36	250	130 / 5,3
teco ci 95 eco 230	water	95	9 / 18 / 27 / 36	250	230 / 5,7
protemp ci 95-s2 eco	water	95	0 / 9 / 18	92	165 / 5,1
protemp ci 95-a1 eco	water	95	0 / 9 / 18	92	83 / 6,8
protemp ci 140-a1 eco	water	140	0 / 9 / 18	140	83 / 6,8
protemp ci 95-a2 eco	water	95	0 / 9 / 18 / 27 / 36	92	125 / 7,0
protemp ci 140-a2 eco	water	140	0 / 9 / 18	140	125 / 7,0
protemp ci 95-a3 eco	water	95	0 / 20 / 30 / 40 / 50	308	300 / 7,0
protemp ci 140-a3 eco	water	140	0 / 20 / 30 / 40 / 50	472	300 / 7,0
protemp ci 95-a4 eco	water	95	0 / 20 / 30 / 40 / 50	308	440 / 5,0
protemp ci 140-a4 eco	water	140	0 / 20 / 30 / 40 / 50	472	440 / 5,0
teco ci 95 eco 60 itd evo	water	95	9	42	60 / 6,0
teco ci 95 eco 130 itd <sup>evo</sup>	water	95	9 / 18 / 27 / 36	250	130 / 5,3
protemp ci 95 t 95 eco itd evo	water	95	0 / 9 / 18 / 27 / 36	92 / 140	165 / 5,1

## As much as possible, but only as much as necessary!

The pump efficiency module (PEM), which is already included as standard in the eco.line, offers various options for setpoint specification for controlling the speed.

Customers prefer to use the control according to the temperature difference between the **circulation medium supply flow** and the **circulation medium return flow**. Alternatively, specifying the flow rate as an absolute value in L/min or as a percentage value of the speed are available as an option.

## Hands-on example of a standard temperature control unit application:

In a customised project, different scenarios could be compared under production conditions:



lesser CO<sub>2</sub> footprint

### Customer specification:

Flow rate:	85 L/min
Heating capacity:	27 kW

#### Result 1 – Technology used so far

Device of a market facilitator with unregulated peripheral impeller pump

Annual electricity consumption in a three-shift operation:

14,495 kWh

## Result 2 – technotrans high.line instruments

Instrument of our high.line series with unregulated peripheral impeller pump

Annual electricity consumption in a three-shift operation:

12,756 kWh

## Result 3 – technotrans eco.line instruments

Instrument of our eco.line series with centrifugal pump without control mode

Annual electricity consumptionin a three-shift operation:10,436 kWh

### Result 4 – technotrans eco.line instruments

Instrument of our eco.line series with centrifugal pump in control mode ( $\Delta T$  control)

Annual electricity consumption in a three-shift operation:

1,160 kWh

## Savings with the technotrans solutions PEM:

13,335 kWh/year = 92 % or 7.161 t CO<sub>2</sub>/year

# Putting the CO<sub>2</sub>-savings effect into perspective!

How a  $CO_2$  savings of **7,161 t per year** can be achieved by using just one eco.line temperature control unit is shown in the customer example. Here, comparisons with the possibility of offsetting beech trees or the  $CO_2$  emissions from flying are used.

efficient

Just

technotrans temperature control unit can make so much difference, because ...



(1 beech with a height of 23 m = neutralization of 12,5 kg  $CO_2$ )

573

beech trees are needed to offset approx. **7,161 t CO<sub>2</sub> per year**, or ...



109

times between Cologne and Munich generates approx. **7,161 t of CO**<sub>2</sub>.



(1 flight Cologne/Munich =  $65,9 \text{ kg CO}_2 \text{ per person}$ )

## The savings potential is significant!

If just one temperature control unit achieves such high results, what does that mean when considering something on a larger scale?

Consider the following:



The average consumption of a single unit's pump is approx.

0.8

Each temperature control unit is operated for an average of

**4.000** hours per year.



# It is entirely up to us!

Then, the energy consumption of the temperature control units delivered from Europe in one year will be reduced by about

# 80.000.000 kwh

This is equivalent to a  $CO_2$  reduction

of approx. 42.961.000

kg per year



# Energy efficiency is eligible for government funding!

Thanks to the integrated centrifugal pumps and the pump efficiency module (PEM), the temperature control units of the eco.line series reduce high operating costs and are eligible for government funding.

The funding programmes are specific to each country. In Germany, up to 40 % of eligible investments can currently be subsidised. Investments by smaller enterprises (SME) as well as investments by large companies are eligible for government funding.

«CO<sub>2</sub> reduction is rewarded several times over»



## Zero-loss heat transfer!

The innovative technotrans "longlife heating cartridge" transfers the heat directly to the medium without any resistance, thereby ensuring continuous, high efficiency combined with excellent accessibility and cleanability.

Other notable advantages are the fine-tuning of the heat output, excellent heating rates in a small installation space, low weight and manageable need for insulation.

### Direct heat transfer with technotrans "long-life" heating unit



## «Ultra-fast heating and excellent cleaning capability»

The excellent reliability and fundamental efficiency of technotrans temperature control units provide the user with a high level of investment safety.

Combined with the highly efficient centrifugal pumps and the innovative technotrans "longlife heating cartridges" with their long-term warranty, this investment safety becomes truly outstanding.

# High cleanroom class included in the standard models!



Many standard version of the technotrans temperature control units already meet the clean room requirements of ISO class 6 and 7. The typical additional costs for special cleanroom equipment can thus be avoided.

> «Additional costs based on "special" clean room equipment do not apply»

# Future-proof connectivity!

technotrans temperature control units can be equipped with state-of-the-art interfaces. Apart from standard serial interfaces (4 - 20 mA TTY and RS 485), digital interfaces such as Profibus, Profinet and OPC UA with remote access are also available. As one of the first manufacturers, technotrans uses the standardised EUROMAP 82.1 protocol for the data transfer via OPC UA.

technotrans is one of the first device manufacturers to use the standardized EUROMAP 82.1 Protocol for data transfer via OPC UA.

# «Condition monitoring for maximum sustainability»





The compact temperature control units of the base.line are our investment-cost-optimised standard units. They guarantee economical temperature control with water at temperatures up to 180 °C and flow rates up to **60 L/min**.

The e-unit is easy to operate. It uses a membrane keypad with a 7-segment display. Thus, it is the preferred solution for many applications.

## «Outstanding price/ performance ratios»

## teco cd e – temperature control units with direct cooling in 95 °C version



- Temperature control units with direct cooling in 95 °C version
- · Easy to operate, using a membrane keypad with a 7-segment display
- basicControl micro controller
- Stainless steel "longlife" heating cartridge
- Durable peripheral pump without a mechanical seal
- Stainless steel tank
- Splash proof control cabinet acc. to IP 54
- Ready for connection with cable and CEE socket
- Interface port integrated in the front of the unit (e.g. for optional interface analogue, serial, Profibus, Profinet, or OPC UA)
- Optional external sensor connection
- Housing and hood: RAL 7012 basalt-grey
- Side panels: RAL 260 40 45 LED blue
- Customised paint on request

### • = Standard / • = Option / - = not available / Values in () optional

At	9	5°C
Model teco	cc	l 95e
Medium	water	water
Temperature max. ( °C)	95	95
Pump capacity max. (I/min / bar)	60 / 3,8	60 / 6,0
Pump mode	constant	constant
Heating capacity (kW)	9	9
Cooling	direct	direct
Cooling capacity (kW) <sup>1</sup>	52	52
Weight (kg)	44	44
Mould circuit supply and return connections	G 1/2"	G 1/2"
Could water supply and return connections	G 1/4"	G 1/4"
Dimensions without attachment parts in mm (L x W x H)	674 x 356 x 607	674 x 356 x 607
Membrane keyboard and 7-segment display	•	•
"longlife" stainless steel heater cartridge	•	•
Continuous heater control via solid state semiconductor relays	•	•
Automatic filling and top up device	•	•
Additional manual filling operation for treated water	•	•
Strainer in cooling water inlet	•	•
Strainer in return line circulation medium	0	0
Shut-off valves in the media and cooling water circuit	0	0
All contact parts made of non-corrosive materials	•	•
Acoustic alarm	•	•
Mould draining	• 2	• 2
Low-maintenance flow measurement	0	0
Sealless pump	•	•

1) at 15 °C cooling water and 90 °C circuit water temperature 2) by reversing the direction of rotation of the pump

## teco cs e – temperature control units with indirect cooling in 95 °C, 140 °C, 160 °C and 180 °C version



concept:gwk farewell Edition



- Temperature control units with direct cooling in 95 °C version
- Easy to operate, using a membrane keypad with a 7-segment display
- basicControl micro controller
- Stainless steel "longlife" heating cartridge
- Durable peripheral pump without a mechanical seal
- Stainless steel tank
- Splash proof control cabinet acc. to IP 54
- Ready for connection with cable and CEE socket
- Interface port integrated in the front of the unit (e.g. for optional interface analogue, serial, Profibus, Profinet, or OPC UA)
- Optional external sensor connection
- Housing and hood: RAL 7012 basalt-grey
- Side panels: RAL 260 40 45 LED blue
- Customised paint on request

#### • = Standard / $\circ$ = Option / – = not available / Values in () optional

At	95	95 °C		
Model teco	cs	95e		
Medium	water	water		
Temperature max. ( °C)	95	95		
Pump capacity max. (I/min / bar)	60 / 3,8	60 / 6,0		
Pump mode	constant	constant		
Heating capacity (kW)	6/9	9		
Cooling	indirect	indirect		
Cooling capacity (kW) <sup>1</sup>	23	42		
Weight (kg)	37	37		
Circulation medium supply and return connections	G 1/2"	G 1/2"		
Cooling water supply and return connections	G 1/4"	G 1/4"		
Dimensions without attachment parts in mm (L x W x H)	674 x 356 x 607	674 x 356 x 607		
Membrane keyboard and 7-segment display	•	•		
"longlife" stainless steel heater cartridge	•	•		
Continuous heater control via solid state semiconductor relays	•	•		
Automatic filling and top up device	•	•		
Additional manual filling operation for treated water	•	•		
Strainer in cooling water inlet	•	•		
Strainer in return line circulation medium	0	0		
Shut-off valves in the media and cooling water circuit	0	0		
All contact parts made of non-corrosive materials	•	•		
Acoustic alarm	•	•		
Mould draining/Leak stop operation	• 2,4	• 2,4		
Low-maintenance flow measurement	0	0		
	•	•		

<sup>1</sup>) t 15 °C cooling water and 90 °C circuit water temperature <sup>2</sup>) by reversing the direction of rotation of the pump <sup>3</sup>) not in combination with leakage stop operation <sup>4</sup>) not in combination with return stop

At

**Technical data** 

Standard specific./Options

«The e-unit is easy to operate. Thus, it is the preferred solution for many applications and offers an excellent price/performance ratio»

Model teco	cs 1	40e	cs 160e	cs 180e
Medium	water	water	water	water
Temperature max. ( °C)	140	140	160	180
Pump capacity max. (I/min / bar)	50 / 6,3	60 / 6,0	60 / 6,0	60 / 6,0
Pump mode	constant	constant	constant	constant
Heating capacity (kW)	6/9	9	9	9
Cooling	indirect	indirect	indirect	indirect
Cooling capacity (kW) <sup>1</sup>	40 (120)	120	40 (120)	40
Weight (kg)	52	52	56	59
Circulation medium supply and return connections	G 1/2"	G 1/2"	G 1/2"	G 1/2"
Cooling water supply and return connections	G 1/4"	G 1/4"	G 1/4"	G 1/4"
Dimensions without attachment parts in mm (L x W x H)	674 x 356 x 607			
Membrane keyboard and 7-segment display	•	•	•	•
"longlife" stainless steel heater cartridge	•	•	•	•
Continuous heater control via solid state semiconductor relays	•	•	•	•
Automatic filling and top up device	•	•	•	•
Integrated make-up pump	-	-	•	•
Strainer in cooling water inlet	•	•	•	•
Strainer in return line circulation medium	0	0	0	0
Shut-off valves in the media and cooling water circuit	0	0	0	0
All contact parts made of non-corrosive materials	•	•	•	•
Acoustic alarm	•	•	•	•
Mould draining/Leak stop operation	O <sup>3</sup>	O <sup>3</sup>	O <sup>3</sup>	O <sup>3</sup>
Leakage stop operation	• 5	• 5	• 5	• 5
Seal-less, magnetically coupled stainless steel pump	-	•	•	•

### • = Standard / $\circ$ = Option / – = not available / Values in () optional

160 °C

180 °C

140 °C

1) at 15 °C cooling water and 90 °C resp. 130 °C circuit water temperature 2) by reversing the direction of rotation of the pump 3) not in combination with leakage stop operation 4) not in combination with return stop 5) not in combination with mould draining function

Subject to technical modification without notice!

technotrans

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## teco cw e – Cooling in temperature control unit design

If the central cooling system is fully utilised or the piping effort is too high, a decentralised solution directly on the machine is suitable for cooling consumers.

technotrans offers a unique concept with the teco cw cooling unit, because it can be used like a temperature control unit.

Once again, sustainability has top priority when it comes to this series. The teco cw unit can be used without glycol.

## «A truely plug and play solution»



# Cold water from 0 to 25 °C without warm exhaust air in the production area



Standard specific./Options



- Easy to operate, using a membrane keypad with a 7-segment display
- basicControl micro controller
- Integrated cold water generator
- Long-life peripheral impeller pump (sealless)
- Stainless steel tank (at 95 °C)
- Splash proof control cabinet acc. to IP 54
- Ready for connection with cable and CEE socket
- Interface port integrated in the front of the unit (e.g. for optional interface analogue, serial, Profibus, Profinet, or OPC UA)
- Optional external sensor connection
- Housing and hood: RAL 7012 basalt-grey
- Side panels: RAL 260 40 45 LED blue
- Customised paint on request

At	0 – 25 °C		
Model teco	cw 25e	cw 60e	
Medium	water	water	
Temperature max. ( °C)	0 - 25	0 - 25	
Pump capacity max. (I/min / bar)	60 / 3,5	60 / 5,8	
Pump mode	constant	constant	
Heating capacity (kW)	-	-	
Cooling	indirect	indirect	
Cooling capacity (kW) <sup>1</sup>	4	10	
Weight (kg)	76	125	
Circulation medium supply and return connections	G 1/2"	G 1/2"	
Cooling water supply and return connections	G 1/4"	G 1/4"	
Dimensions without attachment parts in mm (L x W x H)	921 x 340 x 607	1.281 x 500 x 749	
Membrane keyboard and 7-segment display	•	•	
Automatic filling and top up device	•	•	
Additional manual filling operation for treated water	•	•	
Strainer in cooling water inlet	•	•	
Strainer in return line circulation medium	0	0	
Shut-off valves in the media and cooling water circuit	0	0	
All contact parts made of non-corrosive materials	•	•	
Acoustic alarm	•	•	
Mould draining / Leak stop operation	• 2,3	• 2,3	
Low-maintenance flow measurement	0	0	
Sealless pump	•	•	

• = Standard / • = Option / - = not available / Values in () optional

<sup>1</sup>) at 15 °C cooling water and 10 °C circuit water temperature <sup>2</sup>) by reversing the direction of rotation of the pump <sup>3</sup>) not in combination with return stop



The compact temperature control units of the high.line are our investment-cost-optimised standard units. They guarantee economical and simultaneous easy temperature control with water at temperatures up to 180 °C and flow rates up to 200 L/min.

The t-series is equipped with the innovative technotrans compact-Control regulator, using a fast 32-bit processor.

«Intuitive user interface with userfriendly menu navigation»

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## teco cd t – temperature control units with direct cooling in 95 °C and 120 °C version



concept:awk farewell Edition



- Convenient operation via gesture-enabled logotherm 7-inch multi-touch display
- compactControl microcontroller
- "longlife" stainless steel cartridge heater with long-term guarantee
- Durable and highly efficient centrifugal pump
- "Tankless" device for minimal oxygen uptake
- ISO 6 clean room class
- Splash proof control cabinet acc. to IP 54
- Ready for connection with cable and CEE socket
- Interface port integrated in the front of the unit (e.g. for optional interface analogue, serial, Profibus, Profinet, or OPC UA)
- Optional external sensor connection
- Housing and hood: RAL 7012 basalt-grey
- Side panels: RAL 260 40 45 LED blue
- Customised paint on request

### • = Standard / • = Option / - = not available / Values in () optional

	At	95 °C	120 °C
	Model teco	cd 15 t 18	cd 120 t
	Medium	water	water
	Temperature max. ( °C)	95	120
	Pump capacity max. (I/min / bar)	70 / 4,7	70 / 4,7
5	Pump mode	constant	constant
5	Heating capacity (kW)	9 / 18	9 / 18
>	Cooling	direct	direct
	Cooling capacity (kW) <sup>1</sup>	140	117
5	Weight (kg)	50	50
	Circulation medium supply and return connections	G <sup>3</sup> /4"	G 3/4"
	Cooling water supply and return connections	G 1/2"	G 1/2"
	Dimensions without attachment parts in mm (L x W x H)	865 x 506 x 749	865 x 506 x 749
	7" logotherm multi-touch-display	•	•
5	"longlife" stainless steel heater cartridge with long term guarantee	•	•
	Continuous heater control via solid state semiconductor relays	•	•
	Automatic filling and top up device	•	•
5	Cleanroom class 6	•	•
5	Strainer in cooling water inlet	•	•
>	Strainer in return line circulation medium	0	0
	Shut-off valves in the media and cooling water circuit	0	0
2	All contact parts made of non-corrosive materials	•	•
5	Acoustic alarm	•	•
5	Mould draining	0 <sup>2</sup>	0 <sup>2</sup>
5	Low-maintenance flow measurement	0	0
0	Return temperature indication	•	•

1) at 15 °C cooling water and 90 °C resp. 130 °C circuit water temperature 2) with compressed air in the cooling water return

## teco cs t – temperature control units with indirect cooling in 95 °C, 140 °C, 160 °C and 180 °C version



concept:gwk farewell Edition



- Convenient operation via gesture-enabled logotherm 7-inch multi-touch display
- compactControl microcontroller
- "longlife" stainless steel cartridge heater with long-term guarantee
- Durable peripheral pump (also sealless)
- "Stainless" steel tank (at 95 °C)/closed circuit (from 140 °C)
- ISO 6 clean room class
- Splash proof control cabinet acc. to IP 54
- Ready for connection with cable and CEE socket
- Interface port integrated in the front of the unit (e.g. for optional interface analogue, serial, Profibus, Profinet, or OPC UA)
- Optional external sensor connection
- Housing and hood: RAL 7012 basalt-grey
- Side panels: RAL 260 40 45 LED blue
- Customised paint on request

### • = Standard / $\circ$ = Option / – = not available / Values in () optional

At	95 °C					
Model teco	cs 9	0t 9	cs 90t 18	cs 90	Ot 36	
Medium	water	water	water	water	water	
Maximale Temperatur	95	95	95	95	95	
Pumpenleistung maximal (I / min / bar)	60 / 3,8	60 / 6,0	75 / 5,5	150 / 5,5	200 / 5,5	
Pump mode	constant	constant	constant	constant	constant	
Heating capacity (kW)	9	9	9 / 18	9 / 18 / 27 / 36	9 / 18 / 27 / 36	
Cooling	indirect	indirect	indirect	indirect	indirect	
Cooling capacity (kW) <sup>1</sup>	23	42	56 (75)	250	250	
Weight (kg)	39	39	95	100	100	
Circulation medium supply and return connections	G 1/2"	G 1/2"	G 1"	G 1/2"	G 1/2"	
Cooling water supply and return connections	G 1/4"	G 1/4"	G <sup>3</sup> /4"	G <sup>3</sup> /4"	G <sup>3</sup> /4"	
Dimensions without attachment parts in mm (L x W x H)	674 x 356 x 607	674 x 356 x 607	865 x 506 x 749	865 x 506 x 749	865 x 506 x 749	
7" logotherm multi-touch-display	•	•	•	•	•	
"longlife" stainless steel heater cartridge with long term gar.	•	•	•	•	•	
Continuous heater control via solid state semiconductor relays	•	•	•	•	•	
Automatic filling and top up device	•	•	•	•	•	
Strainer in cooling water inlet	•	•	•	•	•	
Strainer in return line circulation medium	0	0	0	0	0	
Shut-off valves in the media and cooling water circuit	0	0	0	0	0	
All contact parts made of non-corrosive materials	•	•	•	•	•	
Acoustic alarm	•	•	•	•	•	
Mould draining	• 2, 4	• 2,4	• 2, 4	• 2, 4	• 2, 4	
Low-maintenance flow measurement	•	•	•	•	•	
Seal-less pump	•	•	•	•	•	

<sup>1</sup>) at 15 °C cooling water and 90 °C circuit water temperature <sup>2</sup>) by reversing the direction of rotation of the pump <sup>3</sup>) not in combination with leakage stop operation <sup>4</sup>) not in combination with return stop

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Display and control unit logotherm with user-friendly 7-inch touchscreen

	At	140 °C				160 °C	180 °C
	Model teco	cs 14	40t 9	cs 14	Ot 18	cs t 160t 9	cs t 180t 9
	Medium	water	water	water	water	water	water
lata	Temperature max. ( °C)	140	140	140	140	160	180
	Pump capacity max. (I/min / bar)	50 / 6,3	60 / 6,0	50 / 6,3	60 / 6,0	60 / 6,0	60 / 6,0
	Pump mode	constant	constant	constant	constant	constant	constant
	Heating capacity (kW)	9	9	18	18	9	9
Ĕ.	Cooling	indirect	indirect	indirect	indirect	indirect	indirect
Ę	Cooling capacity (kW) <sup>1</sup>	40	120	40	120	40	40
Ч	Weight (kg)	54	54	95	95	58	60
	Circulation medium supply and return connections	G 1/2"	G 1/2"	G <sup>3</sup> /4"	G <sup>3</sup> /4"	G 1/2"	G 1/2"
	Cooling water supply and return connections	G <sup>1</sup> / <sub>4</sub> "	G <sup>1</sup> / <sub>4</sub> "	G 1/4"	G 1/4"	G 1/4"	G 1/4"
	Dimensions without attachment parts in mm (L x W x H)	674 x 365 x 607	674 x 365 x 607	865 x 506 x 749	865 x 506 x 749	674 x 365 x 607	674 x 365 x 607
	7" logotherm multi-touch-display	•	•	•	•	•	•
ions	"longlife" stainless steel heater cartridge with long term guarantee	•	•	•	•	•	•
/opt	Continuous heater control via solid state semiconductor relays	•	•	•	•	•	•
ē	Automatic filling and top up device	•	•	•	•	•	•
Ы	IIntegrated top up-pump	-	-	-	-	-	-
Ĕ	Strainer in cooling water inlet	•	•	•	•	•	•
ĕ	Strainer in return line circulation medium	0	0	0	0	0	0
s l	Shut-off valves in the media and cooling water circuit	0	0	0	0	0	0
E I	All contact parts made of non-corrosive materials	•	•	•	•	•	•
na	Acoustic alarm	•	•	•	•	•	•
g	Mould draining	0 <sup>3</sup>	O <sup>3</sup>	0 <sup>3</sup>	O <sup>3</sup>	O <sup>3</sup>	0 <sup>3</sup>
	Leak stop function	• 5	• 5	• 5	• 5	• 5	• 5
	Seal-less, magnetically coupled stainless steel pump	-	•	-	•	•	•

#### $\bullet$ = Standard / $\circ$ = Option / – = not available / Values in () optional

 $^{\circ}$ ) at 15 °C cooling water and 130 °C circuit water temperature  $^{\circ}$ ) by reversing the direction of rotation of the pump  $^{\circ}$ ) not in combination with leakage stop operation  $^{\circ}$ ) not in combination with return stop  $^{\circ}$ ) not in combination with mould draining function

# teco cs t itc $^{\rm evo}$ – temperature control units with indirect cooling in 95 °C, 140 °C and 160 °C version ...

The multiple distribution system has been designed for the attachment to temperature controllers to adjust and monitor individually the flow volume and the return

temperature of parallel connected consumer circuits. Thus the system ensures the hydraulic balance in the temperature control circuits with different pressure losses and ensures an economic and reliable distribution of the flow rate delivered. The flow rate and the return temperature of each circuit is indicated on the central display of the temperature controller.

The process monitoring is performed by the adjustment of minimum and maximum limit values for the flow rate, return temperature and differential temperature per circuit. In addition, process performances per distribution circuit are displayed. When the tolerance band is exceeded alarm functions are activated and displayed.

D Process Temperature [*C] 2	0'Temperature Set-point [*C] 🤇		
040		Flow #1 Flow	(iner) 83
<b>84.0</b>	85.0	Flow #1 Temperature	(11) 65.
		Dow #2 Flow	(internal and a second
evia 🤇	* Formatten 7	Flow #2 Temperature	(m) <b>66</b>
1.5 per 8.2 per 87.	Interface mode on/off	Flow #3 Flow	() () () () () () () () () () () () () (
a 86.2 rc 0.8 rc 3.	Draining onloff	Flow #3 Temperature	(19) <b>58</b> )
2.3 mm 10.8 mm 4.0	i Leakage stopp on/off	Flow #4 Flow	(here) . 72
nint 12.5 mg 83.2 mg 9.1	Cooldown Temp.	Flow #4 Temperature	(re) 59.

Display, communication, operation via the 7-inch touch screen of the temperature control units





# ... combined with 4-fold water distributor including single circuit monitoring



- Flow rate measurement insensitive to contamination per distribution circuit
- Common temperature measurement and display in the supply flow line
- Separate temperature measurement in the return line per distribution circuit
- Display of process performance per distribution circuit
- Display and monitoring of the flow per distribution circuit
- Limit setting for flow rate and temperature per distribution circuit
- Throttle valve for adjusting the volume flow and hydraulic balancing for each distribution circuit
- Differential temperature monitoring
- Corrosion-resistant materials
- Shut-off ball valve per distributor in the supply and return line

#### • = Standard / $\circ$ = Option / – = not available / Values in () optional

	At	95	95 °C 140 °C		140 °C	
	Combined unit teco cs t with multiple distributor itc •vo	cs 90t	9 itc <sup>evo</sup>	cs 140t	9 itc evo	cs 160t 9 itc evo
	Medium	water	water	water	water	water
	Temperature max. ( °C)	95	95	140	140	160
	Pump capacity max. (I/min / bar)	60 / 3,8	60 / 6,0	50 / 6,3	60 / 6,0	60 / 6,0
	Pump mode	constant	constant	constant	constant	constant
Ö	Heating capacity (kW)	9	9	9	9	9
ပ္ပ	Cooling	indirect	indirect	indirect	indirect	indirect
	Cooling capacity (kW) <sup>1</sup>	23	42	40	120	40
e O	Number of individual / monitoring circuits	4	4	4	4	4
	Maximum flow rate single circuit (I/min/ bar)	15	15	15	15	15
	Weight (kg)	58	58	58	58	58
	Circulation medium supply and return connections	G 1/2"	G 1/2"	G 1/2"	G 1/2"	G 1/2"
	Cooling water supply and return connections	G 1/4"	G 1/4"	G 1/4"	G 1/4"	G 1/4"
	Dimensions without attachment parts in mm (L x W x H)	887 x 356 x 624	887 x 356 x 624	887 x 356 x 624	887 x 356 x 624	887 x 356 x 624
	7" logotherm multi-touch-display	•	•	•	•	•
	"longlife"-"longlife" stainless steel heater cartridge with long term guarantee	•	•	•	•	•
	Continuous heater control via solid state semiconductor relays	•	•	•	•	•
ĕ	Automatic filling and top up device	•	•	•	•	•
U U	Integrierte Nachspeisepumpe	•	•	•	•	•
sp	Strainer in cooling water inlet	•	•	•	•	•
2	All contact parts made of non-corrosive materials	•	•	•	•	•
00	Acoustic alarm	•	•	•	•	•
	Mould draining	• 2,4	• 2,4	0 <sup>3</sup>	0 <sup>3</sup>	0 <sup>3</sup>
2	Leak stop function	• 2,4	• 2,4	• 5	• 5	• 5
	Sealless pump	•	•	•	•	•

 $^{1}$ ) at 15 °C cooling water and 90 °C resp. 130 °C circuit water temperature  $^{2}$ ) by reversing the direction of rotation of the pump  $^{3}$ ) not in combination with leakage stop operation  $^{4}$ ) not in combination with return stop  $^{5}$ ) not in combination with mould draining function



technotrans' eco.line is currently the most efficient integrated product line available on the market.

The compact temperature control units of the eco.line are our operating cost-optimised standard units. They are designed to guarantee consistent sustainability, economical temperature control with water at temperatures up to 180 °C and flow rates up to 440 L/min.

> «Efficient pumps, speed control, and easy to use are standard features.»

## ... sustainable and affordable

«High reliability, maximum operating cost savings and subsidies making amortisation periods as short as possible.»



# Proven technology in a new enclosure concept – The best of both worlds!

The new temperature control units of the teco ci/cd t eco series integrated in the eco.line are actually not new at all, because they are based on proven concepts of the teco cs and protemp series.

The innovative series combines the fundamental advantages of the successful and investment cost-optimised teco cs series with those of the no less successful and operating cost-optimised protemp series in a new design.

### The best of both worlds!

The innovative temperature control units of this unit series stand for **high reliability** and ensure **particularly efficient, sustainable and convenient** temperature control with water at temperatures up to 180 °C and flow rates up to 230 L/min.

The unique feature of this series is the price/ performance ratio, which is unparalleled for highly efficient temperature control units.

The key features adopted from the previous units include the use of highly efficient and speedcontrolled pumps, the innovative logotherm display and operating concept with 7-inch multi-touch display, intuitive user interface and user-friendly menu navigation, as well as the compact and particularly service-friendly housing concept.

«Additional investments for speed controllers and the associated control intelligence pay for themselves in a short time.»



# Highlights of the teco cd/ci eco series:



control intelligence with energy-saving SSR heating control, speed-controlled pump, etc.  $\Delta$  T control mode included as standard feature» Oeco.line

## teco cd 95 eco – temperature control units with direct cooling in 95 °C version ...





- Convenient operation via gesture-enabled logotherm 7-inch multi-touch display
- compactControl microcontroller
- "longlife" stainless steel cartridge heater with long-term guarantee
- Durable peripheral impeller pump without seals (up to 60 L/min)
- Durable and highly efficient centrifugal pump (> 60 L/min)
- Pump speed control (PEM)
- $\bullet$  Stainless steel tank (up to 95 °C) / closed circuit (starting at 140 °C)
- ISO 7 clean room class
- Splash proof control cabinet acc. to IP 54
- Ready for connection with cable and CEE socket
- Interface port integrated in the front of the unit (e.g. for optional interface analogue, serial, Profibus, Profinet, or OPC UA)
- Optional external sensor connection
- Housing and hood: RAL 7012 basalt-grey
- Side panels: RAL 260 40 45 LED blue
- Customised paint on request

### «Sustainable and affordable at high performance»



Example: Display

## ... inclusive PEM – The Pump Efficiency Module

#### An investment that pays for itself in a very short time

Experience shows that energy cost savings of more than 50 % can be achieved when using the PEM in control mode  $\Delta T$ . In many individual cases, savings of > 90 % have already been generated.

Model calculation of the savings potential in 3-shift operation with 5,940 h
(Using a rate of $\in$ 0.16/kWh for the electricity and a conversion factor of 0.537 t CO <sub>2</sub> /MWh):

		50 %	75 %	90 %	
	Energy consumption to be saved	2,970.00	4,455.00	5,346.00	kWh/year
1.0 kW	Energy costs to be saved	475.20	712.80	855.36	€/year
	CO <sub>2</sub> emission to be saved	1.59	2.39	2.87	CO <sub>2</sub> in t/year

At	95 °C
Model teco	cd 95 eco 60
Medium	water
Temperature max. ( °C)	95
Pump capacity max. (I/min / bar)	60 / 6,0
Pump mode	speed-controlled
Heating capacity (kW)	9
Cooling	direct
Cooling capacity (kW) <sup>1</sup>	140
Weight (kg)	60
Circulation medium supply and return connections	G <sup>3</sup> /4"
Cooling water supply and return connections	G 1/2"
Dimensions without attachment parts in mm (L x W x H)	665 x 280 x 611
7" logotherm multi-touch-display	•
"longlife"-"longlife" stainless steel heater cartridge with long term guarantee	•
Continuous heater control via solid state semiconductor relays	•
Automatic filling and top up device	•
Strainer in cooling water inlet	•
Strainer in return line circulation medium	0
All contact parts made of non-corrosive materials	•
Acoustic alarm	•
Mould draining	0
Low-maintenance flow measurement	•
Return temperature indication	•

1) at 15 °C cooling water

and 90 °C circuit water temperature

## teco ci eco – temperature control units with indirect cooling in 95 °C, 140 °C ...





- Convenient operation via gesture-enabled logotherm 7-inch multi-touch display
- compactControl microcontroller
- "longlife" stainless steel cartridge heater with long-term guarantee
- Durable peripheral impeller pump without seals (up to 60 L/min)
- Durable and highly efficient centrifugal pump (> 60 L/min)
- Pump speed control (PEM)
- $\cdot$  Stainless steel tank (up to 95 °C) / closed circuit (starting at 140 °C)
- ISO 7 clean room class
- Splash proof control cabinet acc. to IP 54
- Ready for connection with cable and CEE socket
- Interface port integrated in the front of the unit (e.g. for optional interface analogue, serial, Profibus, Profinet, or OPC UA)
- Optional external sensor connection
- Housing and hood: RAL 7012 basalt-grey
- Side panels: RAL 260 40 45 LED blue
- Customised paint on request

### «Sustainable and affordable at high performance»



Example: Display

## ... 160 °C and 180 °C version inclusive PEM – The Pump Efficiency Module

#### An investment that pays for itself in a very short time

Experience shows that energy cost savings of more than 50 % can be achieved when using the PEM in control mode  $\Delta T$ . In many individual cases, savings of > 90 % have already been generated.

### Model calculation of the savings potential in 3-shift operation with 5,940 h

(Using a rate of  $\in$  0.16/kWh for the electricity and a conversion factor of 0.537 t CO<sub>2</sub>/MWh):

		50 %	75 %	90 %	
	Energy consumption to be saved	2.970,00	4.455,00	5.346,00	kWh/year
1.0 kW	Energy costs to be saved	475,20	712,80	855,36	€/year
	CO <sub>2</sub> emission to be saved	1,59	2,39	2,87	CO <sub>2</sub> in t/year
	Energy consumption to be saved	6.534,00	9.801,00	11.761,20	kWh/year
2.2 kW	Energy costs to be saved	1.045,44	1.568,16	1.881,79	€/year
,	CO, emission to be saved	3,51	5,26	6,32	CO, in t/year

• = Standard / • = Option / - = not available / Values in () optional

	At		95 °C		140 °C	160 °C	180 °C
	Model teco	ci 95 eco 60	ci 95 eco 130	ci 95 eco 230	ci 140 eco 60	ci 160 eco 60	ci 180 eco 60
	Medium	water	water	water	water	water	water
	Temperature max. ( °C)	95	95	95	140	160	180
	Pump capacity max. (I/min / bar)	60 / 6,0	130 / 5,3	230 / 5,3	60 / 6,0	60 / 6,0	60 / 6,0
3	Pump mode	speed-con.	speed-con.	speed-con.	speed-con.	speed-con.	speed-con.
5	Heating capacity (kW)	9	9/18/27/36	9/18/27/36	9	9	9
,	Cooling	indirect	indirect	indirect	indirect	indirect	indirect
	Cooling capacity (kW) <sup>1</sup>	42	250	250	120	120	120
2	Weight (kg)	49	52	55	64	68	70
-	Circulation medium supply and return connections	G <sup>3</sup> / <sub>4</sub> "	G 1"	G1 <sup>1</sup> / <sub>2</sub> "	G 1/2"	G <sup>1</sup> / <sub>2</sub> "	G 1/2"
	Cooling water supply and return connections	G <sup>1</sup> / <sub>4</sub> "	G <sup>3</sup> /4"	G <sup>3</sup> /4"	G 1/4"	G 1/4"	G <sup>1</sup> / <sub>4</sub> "
	Dimensions without attachment parts in mm (L x W x H)	655 x 280 x 611	850 x 398 x 752	850 x 398 x 752	807 x 280 x 611	807 x 280 x 611	807 x 280 x 611
	7" logotherm multi-touch-display	•	•	•	•	•	•
2	"longlife" stainless steel heater cartridge with long term guarantee	•	•	•	•	•	•
Opric	Continuous heater control via solid state semiconductor relays	•	•	•	•	•	•
Ē	Automatic filling and top up device	•	•	•	•	•	•
	Additional manual filling operation for treated water	•	•	•	-	-	-
ن ا	Integrated top up-pump	-	-	-	-	-	-
ບ ນ	Strainer in cooling water inlet	•	•	•	•	•	•
2	Strainer in return line circulation medium	0	0	0	0	0	0
	Shut-off valves in the media and cooling water circuit	0	0	0	0	0	0
ē	All contact parts made of non-corrosive materials	•	•	•	•	•	•
	Acoustic alarm	•	•	•	•	•	•
	Mould draining	•	•	•	•	•	•
	Sealless pump	• 2,4	• 2,4	• 2,4	O 3	O 3	O 3

<sup>1</sup>) at 15 °C cooling water and 130 °C circuit water temperature <sup>2</sup>) by reversing the direction of rotation of the pump <sup>3</sup>) not in combination with leakage stop operation <sup>4</sup>) not in combination with return stop <sup>5</sup>) not in combination with mould draining function

# teco cd/ci t itd <sup>evo</sup> temperature control units with direct and indirect cooling ...

The itd <sup>evo</sup> multiple distribution system is specially designed for control integration on technotrans temperature control units with 7-inch logotherm multi-touch display. The water distributor can be attached to the temperature control unit or directly to the consumer, e.g. injection mould or the machine clamping plate.

The visualisation of the measured values provided at the water distributor, such as flow rate and temperature, is carried out on the temperature control unit display, and so is a setpoint specification for automatic flow rate control. This eliminates the need for a separate control unit, which was previously common on the market for water distribution systems.

### An adaptive system with many possibilities!

The flow rate and the return temperature of each individual circuit are recorded and transmitted to the temperature control unit.

Two alternative measuring methods, the **lowmaintenance** vortex measurement and the **maintenance-free** ultrasonic flow measurement, are available for flow rate measurement.

For hydraulic balancing and control of the individual circuits, a passive variant with manual valves or an active variant with automatic control valves can be selected.



Coordinated with each other: Temperature control unit and water distributor



Display and control unit logotherm with 7 "multi-touch display

# ... combined with manually or automatically adjustable 4 and 6-way water distributors

- Easy mounting on temperature control units up to maximum 6 circuits
- Display, communication, operation via the 7-inch touch screen of the temperature control units
- Continuous, low-maintenance or maintenancefree and contamination-insensitive flow rate measurement for each distribution circuit
- Common temperature measurement and display in the supply flow line
- Separate temperature measurement in the return line per distribution circuit
- Display and monitoring of the flow per distribution circuit
- Limit setting for flow rate for each distribution circuit
- Limit setting for temperature for each distribution circuit

- Flow measurement based on the Vortex principle
- Optional: Flow measurement based on the Ultrasound principle
- Throttle valve for adjusting the volume flow and hydraulic balancing for each distribution circuit
- Shut-off ball valve for each distribution circuit flow
- Optional: Automatic flow rate control
- Differential temperature monitoring
- Optional: Differential temperature control
- Corrosion-resistant materials



Optional equipment: maintenance-free ultrasonic flow measurement

Multiple distributor itd <sup>evo</sup>	Vortex passive	Vortex active	Ultrasonic passive	Ultrasonic active
Maximum medium temperature	95 °C / 120 °C	95 °C / 120 °C	95 °C / 120 °C	95 °C / 120 °C
Number of individual circuits	4/6	4/6	4 / 6	4/6
Type of flow measurement	Vortex	Ultrasonic	Vortex	Ultrasonic
Flow measuring range single circuits	2 – 40 l/min	2 – 40 l/min	1 – 30 l/min	1 – 30 l/min
Temperature sensor return individual circuits	•	•	•	•
Hydraulic balancing (Hand valve)	•	•	•	•
Stop ball valve flow	•	-	•	-
Automatic flow rate control	-	active via motor valve	-	active via motor valve
Individual circuits can be switched on/off	manual	automatic	manual	automatic
Central connection for flow/return single	G1¹/₄"	G1¹/₄"	G1 <sup>1</sup> / <sub>4</sub> "	G1 <sup>1</sup> / <sub>4</sub> "
Connection for flow/return single circuits	G 1/2"	G 1/2"	G 1/2"	G 1/2"
Maximum operating pressure	16 bar	16 bar	16 bar	16 bar

## protemp selection series – temperature control units with direct cooling in 95 °C version ...





- Convenient operation via 4.3" touch display
- protemp I microcontroller
- "longlife" stainless steel cartridge heater with long-term guarantee
- Durable and highly efficient centrifugal pump
- Speed control of the pumps (PEM)
- "Tankless" device for minimal oxygen uptake
- ISO 7 clean room class
- Splash proof control cabinet acc. to IP 54
- Ready for connection with cable and CEE socket
- Optional interface connections (e.g. analogue, serial, Profibus, Profinet or OPC UA)
- Optional external sensor connection
- Housing and hood: RAL 7012 basalt-grey
- Side panels: RAL 260 40 45 LED blue
- Customised paint on request

## «Sustainable and affordable at high performance»



Example: Display

## ... inclusive PEM – The Pump Efficiency Module

### An investment that pays for itself in a very short time

Experience shows that energy cost savings of more than 50 % can be achieved when using the PEM in control mode  $\Delta T$ . In many individual cases, savings of > 90 % have already been generated.

<b>Model c</b> (Using a	alculation of the savings potent rate of € 0.16/kWh for the electri	<b>ial in 3-shift op</b> city and a conv	eration with 5 ersion factor o	, <b>940 h</b> f 0.537 t CO <sub>2</sub>	/MWh):
		50 %	75 %	90 %	
4.5.1.14	Energy consumption to be saved	4,455.00	6,682.50	8,019.00	kWh/year
1,5 KW	CO <sub>2</sub> emission to be saved	2.39	3.59	4.31	CO <sub>2</sub> in t/year

- = Standard /  $\circ$  = Option / – = not available / Values in () optional

At	95 °C
Model protemp	cd 95 s2 eco
Medium	water
Temperature max. ( °C)	95
Pump capacity max. (I/min / bar)	165 / 5,1
Pump mode	speed-controlled
Heating capacity (kW)	0 / 9 / 18
Cooling	direkt
Cooling capacity (kW) <sup>1</sup>	264
Weight (kg)	105
Circulation medium supply and return connections	G 1"
Cooling water supply and return connections	G <sup>3</sup> / <sub>4</sub> "
Dimensions without attachment parts in mm (L x W x H)	908 x 380 x 750
4,3" touch display	•
"longlife" stainless steel heater cartridge with long term guarantee	•
Continuous heater control via solid state semiconductor relays	•
Automatic filling and top up device	•
Strainer in cooling water inlet	•
Strainer in return line circulation medium	•
All contact parts made of non-corrosive materials	•
Acoustic alarm	0
Low-maintenance flow measurement	•
Return temperature indication	•

1) at 15 °C cooling water

and 90 °C circuit water temperature

# protemp advanced series – temperature control units with direct cooling in 95 °C version ...





- Convenient operation via 4.3" touch display
- protemp I microcontroller
- "longlife" stainless steel cartridge heater with long-term guarantee
- Durable and highly efficient centrifugal pump
- Speed control of the pumps (PEM)
- "Tankless" device for minimal oxygen uptake
- ISO 7 clean room class
- Splash proof control cabinet acc. to IP 54
- Ready for connection with cable and CEE socket
- Optional interface connections (e.g. analogue, serial, Profibus, Profinet or OPC UA)
- Optional external sensor connection
- Housing and hood: RAL 7012 basalt-grey
- Side panels: RAL 260 40 45 LED blue
- Customised paint on request

### «HighEnd temperature control - Sustainable and reliable»



#### Example: Display

## ... inclusive PEM – The Pump Efficiency Module

#### An investment that pays for itself in a very short time

Experience shows that energy cost savings of more than 50 % can be achieved when using the PEM in control mode  $\Delta T$ . In many individual cases, savings of > 90 % have already been generated.

#### Model calculation of the savings potential in 3-shift operation with 5,940 h (Using a rate of $\in$ 0.16/kWh for the electricity and a conversion factor of 0.537 t CO<sub>2</sub>/MWh): 50 % 75 % 90 % Energy consumption to be saved 3,267.00 4,900.50 5,880.60 kWh/year 1.1 kW Energy costs to be saved 522.72 784.08 940.90 €/year CO, emission to be saved 1.75 CO<sub>2</sub> in t/year 2.63 3.16 6.534.00 9.801.00 11.761.20 kWh/year Energy consumption to be saved Energy costs to be saved 1,045.44 1,568.16 1,881.79 €/year 22 kw 3.51 CO, in t/year CO, emission to be saved 5.26 6.32 11,880.00 21,384.00 kWh/year Energy consumption to be saved 17,820.00 Energy costs to be saved 1.,900.80 2,851.20 3,421.44 €/year 4,0 kW CO<sub>2</sub> in t/year CO, emission to be saved 6.38 9.57 11.48

### - = Standard / $\circ$ = Option / – = not available / Values in () optional

	At	95 °C								
	Model protemp	cd 95 a1 eco	cd 95 a2 eco	cd 95 a3 eco	cd 95 a4 eco					
	Medium	water	water	water	water					
lechnical data	Temperature max. ( °C)	95	95	95	95					
	Pump capacity max. (I/min / bar)	83 / 6,8	125 / 7,0	300 / 7,0	440 / 5,0					
	Pump mode	speed-controlled	speed-controlled	speed-controlled	speed-controlled					
	Heating capacity (kW)	0 / 9 / 18	0 / 9 / 18 / 27 / 36	0/20/30/40/50	0/20/30/40/50					
	Cooling	direct	direct	direct	direct					
	Cooling capacity (kW) <sup>1</sup>	397	397	632	632					
	Weight (kg)	85	100	215	215					
	Circulation medium supply and return connections	G 3/4"	G 1"	G11/2"	G 2"					
	Cooling water supply and return connections	G 3/4"	G <sup>3</sup> /4"	G 1"	G 1"					
	Dimensions without attachment parts in mm (L x W x H)	908 x 380 x 750	908 x 380 x 750	1.105 x 520 x 1.050	1.105 x 520 x 1.050					
	4,3" touch display	•	•	•	•					
2	"longlife" stainless steel heater cartridge with long term guarantee	•	•	•	•					
	Continuous heater control via solid state semiconductor relays	•	•	•	•					
2	Automatic filling and top up device	•	•	•	•					
<u>ย</u>	Strainer in cooling water inlet	•	•	•	•					
s S	Strainer in return line circulation medium	•	•	•	•					
	All contact parts made of non-corrosive materials	•	•	•	•					
ē	Acoustic alarm	•	•	•	•					
20	Mould draining	0	0	0	0					
	Low-maintenance flow measurement	0	0	0	0					
	Return temperature indication	•	•	•	•					

1) at 15 °C cooling water

and 90 °C circuit water temperature

## protemp selection series – temperature control units with indirect cooling in 95 °C version ...





- Convenient operation via 4.3" touch display
- protemp I microcontroller
- "longlife" stainless steel cartridge heater with long-term guarantee
- Durable and highly efficient centrifugal pump
- Speed control of the pumps (PEM)
- "Tankless" device for minimal oxygen uptake
- ISO 7 clean room class
- Splash proof control cabinet acc. to IP 54
- Ready for connection with cable and CEE socket
- Optional interface connections (e.g. analogue, serial, Profibus, Profinet or OPC UA)
- Optional external sensor connection
- Housing and hood: RAL 7012 basalt-grey
- Side panels: RAL 260 40 45 LED blue
- Customised paint on request

## «Sustainable and affordable at high performance»



Example: Display

## ... inclusive PEM – The Pump Efficiency Module

### An investment that pays for itself in a very short time

Experience shows that energy cost savings of more than 50 % can be achieved when using the PEM in control mode  $\Delta T$ . In many individual cases, savings of > 90 % have already been generated.

<b>Model c</b> (Using a	alculation of the savings potent rate of € 0.16/kWh for the electri	<b>ial in 3-shift op</b> city and a conv	<b>eration with 5</b> ersion factor c	<b>,940 h</b> of 0.537 t CO <sub>2</sub>	/MWh):
		50 %	75 %	90 %	
	Energy consumption to be saved	4,455.00	6,682.50	8,019.00	kWh/year
1,5 KW	CO <sub>2</sub> emission to be saved	2.39	3.59	4.31	CO <sub>2</sub> in t/year

- = Standard /  $\circ$  = Option / – = not available / Values in () optional

At	95 °C
Model protemp	ci 95 s2 eco
Medium	water
Temperature max. ( °C)	95
Pump capacity max. (I/min / bar)	165 / 5,1
Pump mode	speed-controlled
Heating capacity (kW)	0 / 9 / 18
Cooling	indirect
Cooling capacity (kW) <sup>1</sup>	92
Weight (kg)	105
Circulation medium supply and return connections	G 1"
Cooling water supply and return connections	G <sup>3</sup> /4"
Dimensions without attachment parts in mm (L x W x H)	908 x 830 x 750
4,3" touch-Display	•
"longlife" stainless steel heater cartridge with long term guarantee	•
Continuous heater control via solid state semiconductor relays	•
Automatic filling and top up device	•
Strainer in cooling water inlet	•
Strainer in return line circulation medium	•
All contact parts made of non-corrosive materials	•
Acoustic alarm	0
Low-maintenance flow measurement	•
Return temperature indication	•

1) at 15 °C cooling water

and 90 °C circuit water temperature

## protemp advanced series – temperature control units with indirect cooling in 95 °C ...



Alternative colour concept: enersave farewell Edition

- Convenient operation via 4.3" touch display
- protemp | microcontroller
- "longlife" stainless steel cartridge heater with long-term guarantee
- Durable and highly efficient centrifugal pump
- Speed control of the pumps (PEM)
- "Tankless" device for minimal oxygen uptake
- ISO 7 clean room class
- Splash proof control cabinet acc. to IP 54
- Ready for connection with cable and CEE socket
- Optional interface connections (e.g. analogue, serial, Profibus, Profinet or OPC UA)
- Optional external sensor connection
- Housing and hood: RAL 7012 basalt-grey
- Side panels: RAL 260 40 45 LED blue
- Customised paint on request

### - = Standard / $\circ$ = Option / – = not available / Values in () optional

At	95 °C								
Model protemp	ci 95 a1 eco	ci 95 a2 eco	ci 95 a3 eco	ci 95 a4 eco					
Medium	water	water	water	water					
Temperature max. ( °C)	95	95	95	95					
Pump capacity max. (I/min / bar)	83 / 6,8	125 / 7,0	300 / 7,0	440 / 5,0					
Pump mode	speed-controlled	speed-controlled	speed-controlled	speed-controlled					
Heating capacity (kW)	0 / 9 / 18	0 / 9 / 18 / 27 / 36	0/20/30/40/50	0/20/30/40/50					
Cooling	indirect	indirect	indirect	indirect					
Cooling capacity (kW) <sup>1</sup>	92	92	472	472					
Weight (kg)	95	100	225	225					
Circulation medium supply and return connections	G <sup>3</sup> /4"	G 1"	G11/2"	G 2"					
Cooling water supply and return connections	G <sup>3</sup> /4"	G 3/4"	G 1"	G 1"					
Dimensions without attachment parts in mm (L x W x H)	908 x 380 x 750	908 x 380 x 750	1.105 x 520 x 1.050	1.105 x 520 x 1.050					
4,3" touch display	•	•	•	•					
"longlife" stainless steel heater cartridge with long term guarantee	•	•	•	•					
Continuous heater control via solid state semiconductor relays	•	•	•	•					
Automatic filling and top up device	•	•	•	•					
Strainer in cooling water inlet	•	•	•	•					
Strainer in return line circulation medium	•	•	•	•					
All contact parts made of non-corrosive materials	•	•	•	•					
Acoustic alarm	•	•	•	•					
Mould draining	0	0	0	0					
Low-maintenance flow measurement	•	•	•	•					
Return flow temperature control	•	•	•	•					

1) at 15 °C cooling water

echnische Date

Standard specif./Options

and 90 °C circuit water temperature

## ... and 140 °C version ... inclusive PEM – The Pump Efficiency Module

#### An investment that pays for itself in a very short time

Experience shows that energy cost savings of more than 50 % can be achieved when using the PEM in control mode  $\Delta T$ . In many individual cases, savings of > 90 % have already been generated.

		50 %	75 %	90 %	
	Energy consumption to be saved	3,267.00	4,900.50	5,880.60	kWh/year
1,1 kW	Energy costs to be saved	522.72	784.08	940.90	€/year
	CO <sub>2</sub> emission to be saved	1.75	2.63	3.16	CO <sub>2</sub> in t/year
	Energy consumption to be saved	6,534.00	9,801.00	11,761.20	kWh/year
22 kw	Energy costs to be saved	1,045.44	1,568.16	1,881.79	€/year
	CO <sub>2</sub> emission to be saved	3.51	5.26	6.32	CO <sub>2</sub> in t/year
	Energy consumption to be saved	11,880.00	17,820.00	21,384.00	kWh/year
4.0 kW	Energy costs to be saved	1,900.80	2,851.20	3,421.44	€/year
	CO, emission to be saved	6.38	9.57	11.48	CO, in t/year

#### • = Standard / $\circ$ = Option / – = not available / Values in () optional

	At	140 °C									
	Model protemp	ci 140 a1 eco	ci 140 a2 eco	ci 140 a3 eco	ci 140 a4 eco						
lechnical data	Medium	water	water	water	water						
	Temperature max. ( °C)	140	140	140	140						
	Pump capacity max. (I/min / bar)	83 / 6,8	125 / 7,0	300 / 7,0	440 / 5,0						
	Pump mode	speed-controlled	speed-controlled	speed-controlled	speed-controlled						
	Heating capacity (kW)	0 / 9 / 18	0 / 9 / 18 / 27 / 36	0 / 20 / 30 / 40 / 50	0/20/30/40/50						
	Cooling	indirect	indirect	indirect	indirect						
	Cooling capacity (kW) <sup>1</sup>	92	92	472	472						
	Weight (kg)	???	???	???	???						
	Circulation medium supply and return connections	G 3/4"	G 1"	G11/2"	G 2"						
	Cooling water supply and return connections	G 3/4"	G <sup>3</sup> /4"	G 1"	G 1"						
	Dimensions without attachment parts in mm (L x W x H)	908 x 380 x 750	908 x 380 x 750	1.105 x 520 x 1.050	1.105 x 520 x 1.050						
	4,3" touch display	•	•	•	•						
ns	"longlife" stainless steel heater cartridge with long term guarantee	•	•	•	•						
	Continuous heater control via solid state semiconductor relays	•	•	•	•						
<u>.</u>	Automatic filling and top up device	•	•	•	•						
e C C	Strainer in cooling water inlet	•	•	•	•						
S S	Strainer in return line circulation medium	•	•	•	•						
	All contact parts made of non-corrosive materials	•	•	•	•						
	Acoustic alarm	•	•	•	•						
	Mould draining	0	0	0	0						
	Low-maintenance flow measurement	•	•	•	•						
	Return flow temperature control	•	•	•	•						

1) at 15  $^\circ$ C cooling water

and 130 °C circuit water temperature

# protemp flow ultrasonic – temperature control units with direct or indirect ...

The proflow multiple distribution system is specially designed for control integration on technotrans temperature control units with 4.3-inch multi-touch display.

The water distributor can be attached to the temperature control unit or directly to the consumer, e.g. injection mould or the machine clamping plate.

The visualisation of the measured values provided at the water distributor, such as flow rate and temperature, is carried out on the temperature control unit display, and so is a setpoint specification for automatic flow rate control. This eliminates the need for a separate control unit, which was previously common on the market for water distribution systems.

## Maintenance-free ultrasonic flow measurement system

The flow rate and the return temperature of each individual circuit are recorded and transmitted to the temperature control unit.

An innovative **maintenance-free** ultrasonic flow meter is used to measure the flow rate of the individual distribution circuits.

A passive variant with manual valves is available for hydraulic balancing and control of the individual circuits.



Synchronised with each other: Temperature control unit and water distributor

»Non-contact flow measurement – the best the market currently offers.«

# ... cooling combined with manually adjustable 4 and 6-way water distributors

- Easy mounting on temperature control units up to maximum 6 circuits
- Display, communication, operation via the 4.3-inch touch screen of the temperature control units
- Continuous, maintenance-free and contamination-insensitive flow rate measurement for each distribution circuit
- Common temperature measurement and display in the supply flow line
- Separate temperature measurement in the return line per distribution circuit
- Display and monitoring of the flow per distribution circuit
- Limit setting for flow rate for each distribution circuit
- Limit setting for temperature for each distribution circuit
- Flow measurement based on the Ultrasound principle

- Throttle valve for adjusting the volume flow and hydraulic balancing for each distribution circuit
- Shut-off ball valve for each distribution circuit flow
- Corrosion-resistant materials



Maintenance-free ultrasonic flow measurement

Multiple distributors	Vortex	Vortex	Ultrasonic	Ultrasonic
proflow ultrasonic	passive	active	passive	active
Maximum medium temperature	95 °C / 120 °C	95 °C / 120 °C	95 °C / 120 °C	95 °C / 120 °C
Number of individual circuits	4 / 6	4 / 6	4 / 6	4 / 6
Type of flow measurement	Vortex	Ultrasonic	Vortex	Ultrasonic
Flow measuring range single circuits	2 – 40 l/min	2 – 40 l/min	1 – 30 l/min	1 – 30 l/min
temperature sensor return individual circuits	•	•	•	•
Hydraulic balancing (Hand valve)	•	•	•	•
Stop ball valve flow	•	-	•	-
Automatic flow rate control	-	active via motor valve	-	active via motor valve
Individual circuits can be switched on/off	manual	automatic	manual	automatical
Central connection for flow/return single	G11/4"	G11/4"	G 1 1/4"	G 11/4"
Connection for flow/return single circuits	G 1/2"	G 1/2"	G 1/2"	G 1/2"
Maximum operating pressure	16 bar	16 bar	16 bar	16 bar

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## Impressions









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